ENERGY WISE FOR YOUR BUSINESS

Compressed Air Programs

Compressed air can be a significant energy user in a facility affecting operating costs, productivity, and profitability. These compressed air rebates can help identify and implement energy efficiency measures to reduce operating costs, improve productivity, enhance system efficiency, and increase profitability.

COMPRESSED AIR LEAK STUDY

Improve the efficiency of compressed air supply with a compressed air leak study that identifies the energy savings potential associated with reducing compressed air losses using ultrasonic leak detection. Compressed air leaks can be responsible for 20-30% of total air compressor output and are a significant opportunity for energy efficiency and operating cost savings.

COMPRESSOR ACCESSORIES

- Cycling air dryer match air drying with air drying demand as opposed to running continuously.
- Engineered nozzle sometimes referred to as "venturi" or "air amplification" nozzles, these nozzles use the compressed air to entrain and amplify atmospheric air into a stream, increasing pressure while reducing compressed air up to 70%.
- Low pressure drop filter sometimes referred to as "mist eliminator" filters. Lowering the pressure requirements of the system enable the compressor pressure set point to be lowered, reducing energy input required by the compressor system.

- No loss drain an electronic, pneumatic, or hybrid "no loss (condensate) drain" is designed to automatically adjust with compressed air system demand and eliminate condensate with zero compressed air loss.
- Pressure/flow controller installation on the downstream side of an air storage receiver creates a pressure differential which can be used to supply the peak air demand in short durations instead of using additional compressor horsepower to feed the peak demand.
- Storage tank provide extra capacity for a compressed air system. The storage tank prevents the compressor from reacting to every individual demand event preventing short-cycling, short duration ramping, and downstream oil deposits.

EQUIPMENT TYPE REBATE AMOUNT

Air leak study	50-74 HP, 50% of cost up to \$2,000 75-99 HP, 50% of cost up to \$2,500 100+ HP, 50% of cost up to \$15,000
Cycling air dryer	\$150
Engineered nozzle	\$30
Low pressure drop filter	\$100
No loss drain	\$100
Pressure/flow controller	\$200
Storage tank	\$750



Contact:

125 Minnesota Valley Electric Drive Jordan, MN 55352 Joe Green: joeg@mvec.net cell: 612-499-5284 Jeff Langeberg: jeffl@mvec.net cell: 612-719-0192 www.mvec.netnet

Compressed Air



Rebate Application

BUSINESS MEMBER INFORMATION

Business Name		
Installation Address		
City	_ State	ZIP
Contact Name		Account #
Email		Phone

REBATE RECIPIENT

To release the rebate incentive check to an alternate party other than the cooperative business member, the member must specify an alternative mailing address and authorize with a signature below.

Please Send Rebate to (check one):

Business Member	Alternative Recipient	

Recipient Name		
Mailing Address		
City	State ZIP	
Contact Name		

APPLICATION CHECK LIST

□ Rebate application with signature

□ Itemized project invoices (labor & materials)

□ Equipment specifications

The undersigned does hereby certify that the undersigned is solely responsible for the accuracy of the information contained in this application. All rules of the program have been followed and the installation is complete. The undersigned acknowledges that nothing contained in the application imposes any liability on the cooperative for the work performed and information presented by the member, member's engineer, contractor, or vendor. The undersigned also authorized payment of incentive directly to the specified rebate recipient.

Rebate applications due no later than the third Friday of November.

MEMBER SIGNATURE

Member Signature _____

Date _____



Rules & Information

WARRANTY INFORMATION

Rebate qualifications do not imply any representation or warranty of such equipment, design or installation by the cooperative. The cooperative shall not be responsible or liable for any personal injury or property damage caused by this equipment. The cooperative does not guarantee that a specific level of energy or cost savings will result from the implementation of energy conservation measures or the use of products funded under this program. In no event shall the cooperative be liable for any incidental or consequential damages.

GENERAL PROGRAM RULES

- 1. The member is responsible for checking with the cooperative to determine funding availability and resolve questions on program rules and qualification of products.
- 2. Installation must be complete before application is submitted and rebate funds are issued.
- 3. Members and vendors must submit itemized equipment invoices, rebate application, and manufacturer equipment specifications. To ensure that the equipment installed meets the cooperative's performance standards, these invoices must itemize labor charges, quantity and price of the equipment installed, as well as information regarding the manufacturer and model numbers for all equipment included in the rebate.
- 4. Rebates must be applied for within 12 months of invoice date.
- 5. The cooperative reserves the right to conduct random inspections of installations.

COMPRESSED AIR LEAK EVALUATION REQUIREMENTS

- Business Members are eligible for the compressed air evaluation rebate every five years
- The maximum rebate amount shall not exceed \$5,000
- Qualifying compressed air system requirements:
 - Must be electrically driven
 - Total installed air compressor capacity greater than 50 HP (excluding backup equipment)
 - Operates at least 2,000 hours/year
- Compressed air evaluations must include an ultrasonic leak detection audit
- A final report including:
 - Estimated cost of system inefficiencies including member cost, demand (kW), and energy (kWh), resulting from leaks of the air system
 - Compressor number, type, capacity, pressure, age, motor size, and efficiency
 - Description of major compressed air end uses
 - Inspection results of all compressed air system components and identification of problem areas
 - Identification and description of system loading of major compressed air users including size, frequency, duration of use.
 - Identification of the process to implement the system energy efficiency improvements and provide cost estimates repair leaks, unregulated end-uses, and inefficient compressed air applications
 - A list of recommended improvements to maintenance procedures with any follow-up actions to improve
 operation and efficiency
- Repairs must be made to 50% of the air loss due to leaks and waste identified in the study to qualify for the rebate

Compressed Air



COMPRESSOR ACCESSORIES

		REBATE
Cycling air dryer	CFM	\$150
Engineered nozzel	nozzel diameter (in.)	\$30
Low pressure drop filter	horsepower	\$100
🗌 No loss drain	kW/100 CFM	\$100
Pressure/flow controller	horsepower	\$200
Storage tank	horsepower storage (gal/cfm)	\$750

COMPRESSED AIR LEAK EVALUATION

Total installed compressor HP Study Cost Operating Hrs/year Rebate

COMPRESSED HP

REBATE AMOUNT

50-74	50% up to \$2,000
75-99	50% up to \$2,500
100 +	50% up to \$15,000

REBATE INFORMATION

Project Cost Total Rebate





